

■ Digital Imaging Resources

Sir Speedy Whittier is uniquely configured to provide an extremely broad range of products and services. We employ a combination of digital and traditional offset resources, providing you limitless options in the production and distribution of vital documents.

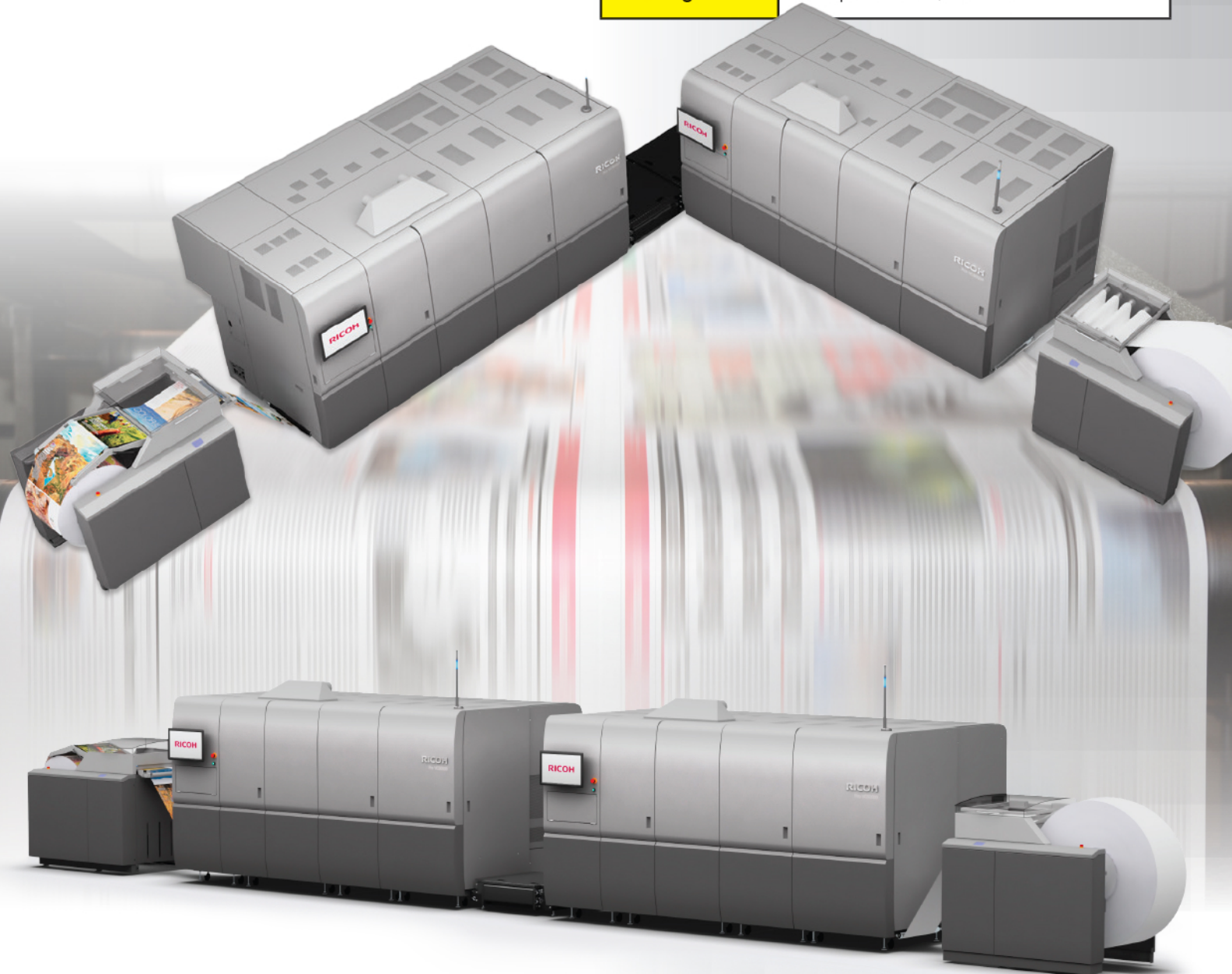
RICOH Pro VC60000

Continuous Feed Inkjet Printer

Speed	Up to 492 ft. per min. (2,146 ppm) (8.5"x11")
Max sheet size	20.5" x 20"
Min sheet size	6.5" x 4"
Max paper weight	250 gsm
Min paper weight	40 gsm
Output	4/4 CMYK
Finishing	Inline perforation, Cut stack

IDEAL PRODUCTS

Books, Booklets, Postcards, Direct mail, Directories, Financial Documents, Catalogs, Brochures, Manuals



■ Administration

We look forward to working with you to best understand your needs and how Sir Speedy Whittier can support you. Thank you for taking the time to review this document.

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Order Cloud 2.0

Our Web to Print services allow you to manage and order your business communications more effectively with the convenience of online ordering. Personalized documents, cost-center management and real-time reporting help you to maximize your budget expenditures, putting you back in control.

Web to Print services simplify the ordering, customizing, proofing and printing process for company's large and small. Our Web to Print system, called Sir Speedy Order Cloud 2.0, is the perfect solution for connecting distributed offices and field staff, managing brand integrity and controlling the cost of print production and distribution. You get centralized accessibility to communication materials at both your corporate and field levels for viewing, ordering and customizing. You get a true tracking process for effectively monitoring requests for products and to determine usage frequency. You also get the ability to more easily protect your brand standards through the use of locked templates that only allow customization in the areas you specify.

Web to Print With Sir Speedy Order Cloud 2.0, means you can:

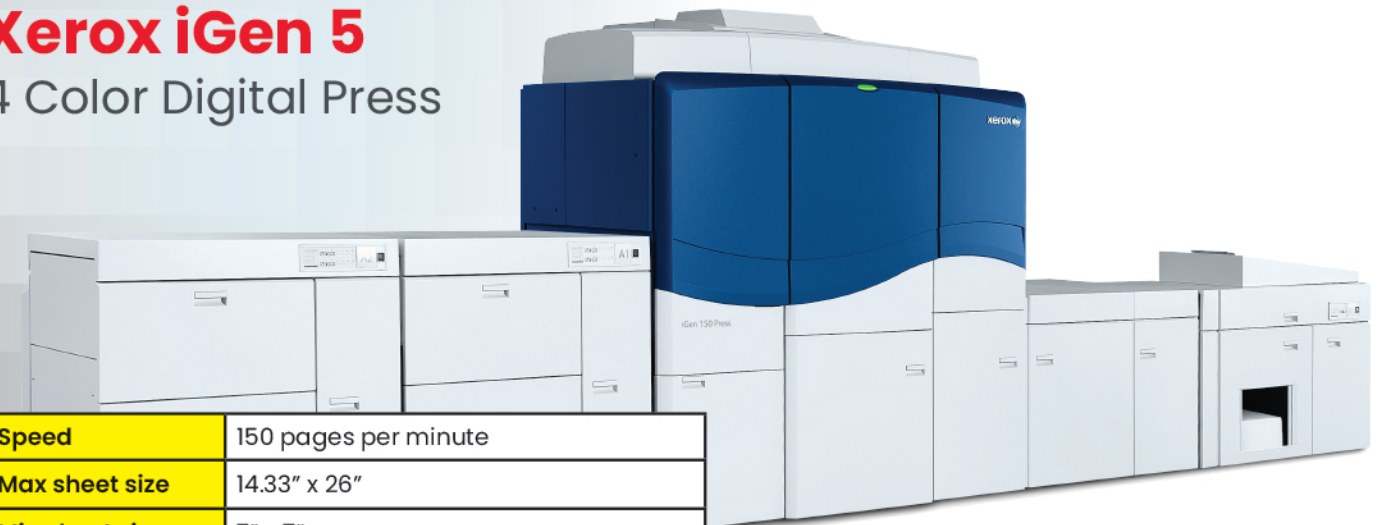
- Place orders easily through a standard and familiar shopping cart approach
- Create customized documents while maintaining your branding standards
- Generate useful reports with real-time data to help you make better business decisions
- Print only what you need, when you need it with multi-point shipping
- Gain control of your departmental/corporate spending with controlled user access and a master approval process
- Manage your brand through the use of pre-defined templates

Online ordering with Order Cloud 2.0 provides a faster, more cost efficient way for your company to order, manage and track your printed business communications. Whether it's corporate stationary, technical manuals, or a personalized direct mail campaign, with Order Cloud 2.0 online ordering everyone in your company can access and order documents 24 hours a day, 7 days a week from anywhere in the world using the Internet.

Take control of your printed business documents today with Sir Speedy's Web to Print online ordering service.

Come to Sir Speedy Whittier for managed mailing services. Save time and money with our one-stop convenient solutions.

Xerox iGen 5 4 Color Digital Press



Speed	150 pages per minute
Max sheet size	14.33" x 26"
Min sheet size	7" x 7"
Full color imaging	4/4 - 4800 x 600 dpi, 210 lines per inch
Papers	40# Offset - 16pt. Cover

IDEAL PRODUCTS

Promotional Materials, Books, Inserts, Direct Mail, Manuals, Post Cards, Book Covers, Variable Financial Documents, Packaging Printing, Marketing, Posters, P.O.P Displays, Coupons, Labels/Wrappers, Catalogs, Flyers

(3) Océ VarioPrint 6330 Titan Black & White Digital Press With In-Line BLM.550



Speed	330 pages per minute
Max sheet size	12.6" x 19.2"
Min sheet size	8" x 8"
Max paper weight	110 lb index
Min paper weight	16 lb bond
Output	1/1 Black
Finishing	Corner stitch, side stitch, and in-line square back (up to 200 pages)

IDEAL PRODUCTS

Books, Booklets, Directories, Tabs, Financial Documents, Catalogs, Brochures, Manuals, Statements

■ Specially Integrated Print On-Demand Finishing Resources

Digitally produced documents require special binding and finishing. Sir Speedy Whittier employs specific equipment to assure optimization.

Horizon SPF-200A + FC-200A

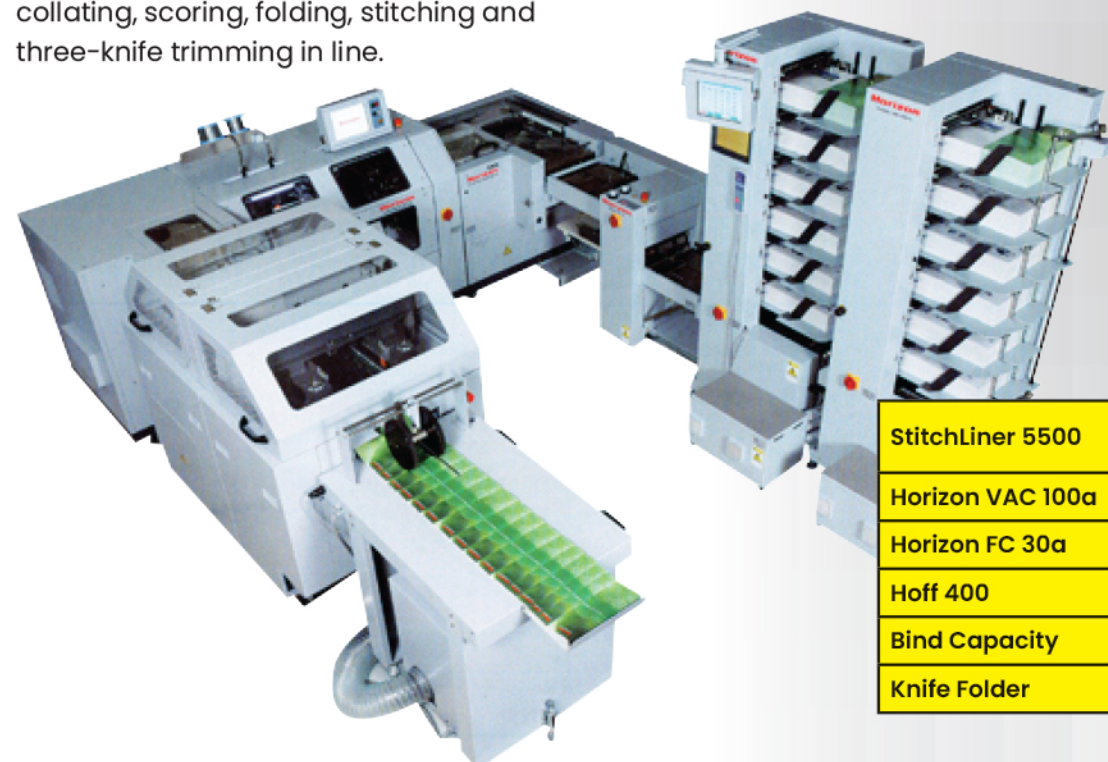
Innovative saddle-stitching system incorporating sheet collating, scoring, folding, stitching and face trimming in line.



Horizon Stitcher SPF 200a	20 bin collator, (max 13.77" x 19.68"; min 5.83" x 5.83")
Horizon VAC 200a	Collating Towers
Horizon FC 200a	Face Trimmer
Hoff 400	High Speed Sheet Feeder
Bind Capacity	116 pages
Knife Folder	24 pages

Horizon StitchLine 5500

Innovative saddle-stitching system incorporating sheet collating, scoring, folding, stitching and three-knife trimming in line.



StitchLiner 5500	10 bin collator, (max 13.77 x 19.68"; min 5.83" x 5.83")
Horizon VAC 100a	Collating Towers
Horizon FC 30a	3 Knife Trimmer
Hoff 400	High Speed Sheet Feeder
Bind Capacity	200 pages
Knife Folder	24 pages

■ Value Added Services

The true value of any business relationship is measured in the added value provided. Sir Speedy Whittier recognizes that to differentiate our company, we need to add value from development to delivery. We are uniquely positioned to bring a true, one source experience to your company. Because of our nationwide presence, we bring unlimited resources to support all of your efforts. Combined with our complete, innovative product offering, Sir Speedy Whittier will add unsurpassed value to all of your communication initiatives.

Fulfillment Services

Our complete fulfillment services include product and program fulfillment, inventory management, warehousing and shipping. Whether you need help packaging and mailing product orders or just keeping up with your direct mail marketing campaign, we can help with our professional fulfillment services.

We can print, store, assemble and ship to multiple locations around the world on a set schedule or on-demand. Inventory control and management means you never have to worry about running out of your materials. Our warehousing and tracking capabilities are fine-tuned to know exactly where and how many of your products are available at all times.

We recognize our fulfillment services are an extension of your brand and tied to the impression your customer gets when they receive packages we fulfill on your behalf. That's why with Sir Speedy we ensure the highest standard of quality and care in all facets of our services.

Our fulfillment services include the following:

- Pick and pack fulfillment
- Returns processing
- Product fulfillment
- Secure online order processing
- Marketing/sales kit packaging
- Fulfillment warehousing
- Promotional product distributions
- Gift and awards fulfillment
- And more.

Why spend your valuable resources on fulfillment activities, use Sir Speedy's professional services today.

Mailing Services

Our mailing services are a faster and more economical way to distribute your information. We ensure that your materials are printed and mailed according to postal regulations—without you ever having to go to the post office. With our knowledge of mailing rates and rules, we keep track of changes so you don't have to. From the very beginning, in planning and graphic design, we'll make sure that your project conforms to postal specifications so you get all applicable discounts.

Sir Speedy's mailing services include:

- Project consultation and graphic design
- Printing and copying, including variable printing
- List acquisition
- List management
- Direct mail
- Kitting and fulfillment services
- Labeling
- Metering
- Live stamps
- Barcoding
- Automation processing
- Presorting

Our experienced mailing professionals do the following and more:

- CASS certification
- Envelope supply
- Folding
- Inserting & hand assembly
- Tab sealing
- Shrink wrapping
- Addressing



Inserting

- Bluecrest Flowmaster Jumbo Inserter, 6 station
- 3 Bell and Howell Mail Star Inserters, 6 station with in line postage meters
- 2 Bell and Howell Mail Star Inserters, 6 station with integrated camera matching system
- Hasler S200 4 Pocket Jumbo Inserter

Inkjet

- MCS Inkjet UV Inkjet addressing system
- 2 Buskro UV Inkjet addressing systems with In Line Tabbers/Stamp Affixing
- 2 Kirkrudy Wavejet inkjet addressing systems with In Line Tabbers/Stamp Affixing



Other Mail Equipment

- Streamfeeder Quik Wrap H-50 automated poly bagger
- Moore Wallace LM-10 Pressure Seal/Snap-Pak System
- 2 GBR 420T Smart accumulator folder
- Nordson 3100V glue tip-on system
- 3 Hasler WJ-Pro postage meters



Grand Format Lineup

- Signage, Environmental Graphics, ADA compliant signs
- OCE Arizona 480GT
- HP Latex 360
- D&K Laminator/Mounter
- Zund 3200L



Standard/Horizon BQ270 Automatic Perfect Binder

- Setup in Less than One Minute
- Cover Scoring Adjustments Made Automatically
- Reliable, Consistent Feeding of a Wide Variety of Stocks
- Superior Binding Strength and Strong, Square Binds.

Max book size	12" x 12" 2"
Min book Size	5.7" x 4.2" 0.04"
Speed	Approx. 500 books/hr.



Horizon Fully Automated 4-Clamp BQ470 Digital Perfect Binder

- Fully Automated Set-up Through an Icon-Based LCD Touch Screen
- Can Handle a Wide Variety of Cover Sheets
- Utilizes a Formulated Hybrid Glue for a More Stable Adhesion
- Two Large Diameter Application Rollers with Side Gluing for High-Quality Binding
- Strong Rigid Nipping Mechanism Ensures High-Quality Binding



Max book size	12" x 12" 2.5"
Min book Size	5.7" x 4.2" 0.04"
Speed	Approx. 1,350 books/hr.

Maximum Page Guidelines - Perfect Binding	27# Offset 2200+ pages
	30# Offset 2100+ pages
	40# Offset 1600 pages
	45# Offset 1480 pages
	50# Offset 1250 pages
	60# Offset 1100 pages

Conventional Offset Presses - Large Format

Sir Speedy Whittier delivers the highest quality, offset products to our client base. Housed at a 2nd location, the versatile litho presses offer you a wide variety of options in the production of your high end full color projects.

Each press is a State-of-the-Art fully automated press, equipped with computer consoles, roller chilling units, pin registration, sheet decurlers, and Harris & Bruno Coating Units.

UV ink technology allows for printing on a wide variety of paper, plastic and synthetic substrates for added versatility and unique options.



Large Format:
2 - Komori Lithrone G40 40"
5 color press with H-UV drying system
Mitsubishi Diamond 5 color 3000S with aqueous coater & extended delivery

Heidelberg Speedmaster 102SPL
6 Color + Coating 28" X 40"



Sir Speedy Whittier is an ideal choice for your high end, full color needs:

- Brochures
- Booklets
- Catalogs
- CD & DVD Packaging
- Folding Cartons
- Point of Purchase Displays
- Postcards
- Posters
- Presentation Folders
- Sell Sheets
- Video Boxes
- And many other custom pieces!



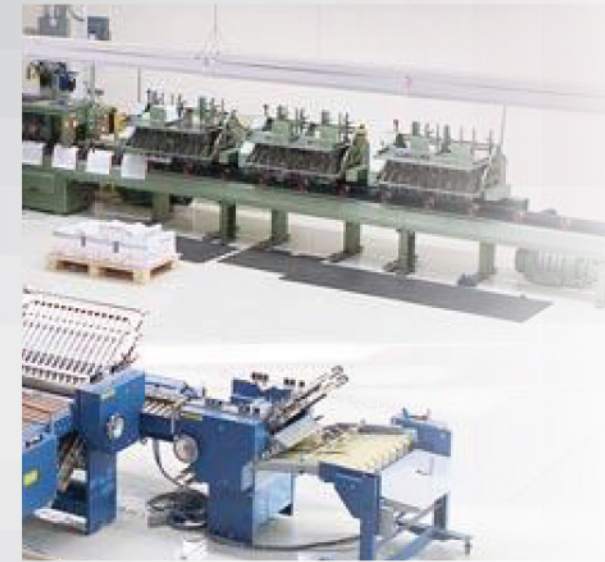
Bindery & Mailing

While state of the art prepress and printing are key, professional finishing and mailing services make the difference between good and excellent. We don't compromise when it comes to employing the best finishing resources. Whether your project calls for folding, mailing, stitching, die cutting or perfect binding, we have the equipment to do the job right and on time. Our full service bindery and mailing group uses a consultative approach to engineer the perfect solution to completing your project.



Bindery Services

- Folding/Booklet Making
- Perfect Binding
- Perforating and Scoring
- Saddle Stitching
- Plastic Coil & Wire-O
- Tabbings
- Die Cutting
- Gluing
- Hole drilling (Including 5 hole automotive)
- Shrink Wrapping



Bindery Line-Up

- Coil Binding JBI Auto Punch/Auto-Insert Wire-O Bind (20" X 24")
- Polar 115 ED Paper Cutter with Auto-Trim Feature
- Wohlenberg Paper Cutter 45-1/4
- Challenge Paper Cutter 35"
- Challenge Model EH-3CA 3 Spindle Drill
- Baum 720 Folder (w/ Right Angle) 20" X 26"
- Stahlfolder TI-36/6/4 Pharmaceutical Folding
- Stitchers Muller Martini Fax 321 (6 Pocket + Cover Feeder)

Die Cutting & Letterpress Services

- Custom Boxes
- Custom Shapes and Sizes
- Precision cuts, scores and perforations
- Yawa Excel C-160 Automatic Die Cutter
- Vega Folder Gluer
- Full In-House Steel Rule Diemaking Department

